

Work Order ID 52271

Tuesday, September 22, 2009 1:07:44 PM

Page 1

Item ID: D3296-3

Accept

Revision ID: A

Item Name: Door Panel

Start Date: 9/23/2009 Start Qty: 10.00

Required Date: 10/2/2009 Req'd Qty: 10.00

Reference:

Approvals: Process Plan: PL mnt Date: 09-9-22 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3296	Rev A								

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3296 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Deburr if necessary

HB 9-10-15

(13)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

HB 9-10-15

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

2) 8/31/15

(13)

φ

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Accept

**Setup Start**

Stop

Abstract

Cust Item ID:[illegible]

Customer:

Reference:

Run Start

Stop

**Insp.
Stamp**

00000000000000000000000000000000

Small Fab

Memo
Debur

$$a/af$$

0.00

0.00

Chemical Conversion Coat per QSI005 4.1

Memo

0.00

0.00

mb 02/10/14

112

Abstract

QC3- Inspect Part Finish

Memo

0.00

0.00

12/09-10-19

(13)

[illegible]

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[REDACTED]

[illegible]

Customer:

(b) (7)(C), (b) (7)(D)

**Date:**

**Insp.
Stamp**

9/10/19 (BVS)

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32

09/10/19 HJ

mf
09-10-19

Picklist Print

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Work Order ID: 52271



Parent Item: D3296-3RevA



Parent Item Name: Door Panel



Start Date: 9/23/2009

Required Date: 10/2/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M2024T3S.063		Purchased	No			110	sf	61.0033	6.8758	9.000		
												

18 94075

2024-T3 .063 sheet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

61.00332419

102942

1.5

105916

3.69

106223

1.47

109463

0.00947368

110980

5.4854

111787

46.8484505

19059

2

111787

SHOP COPY



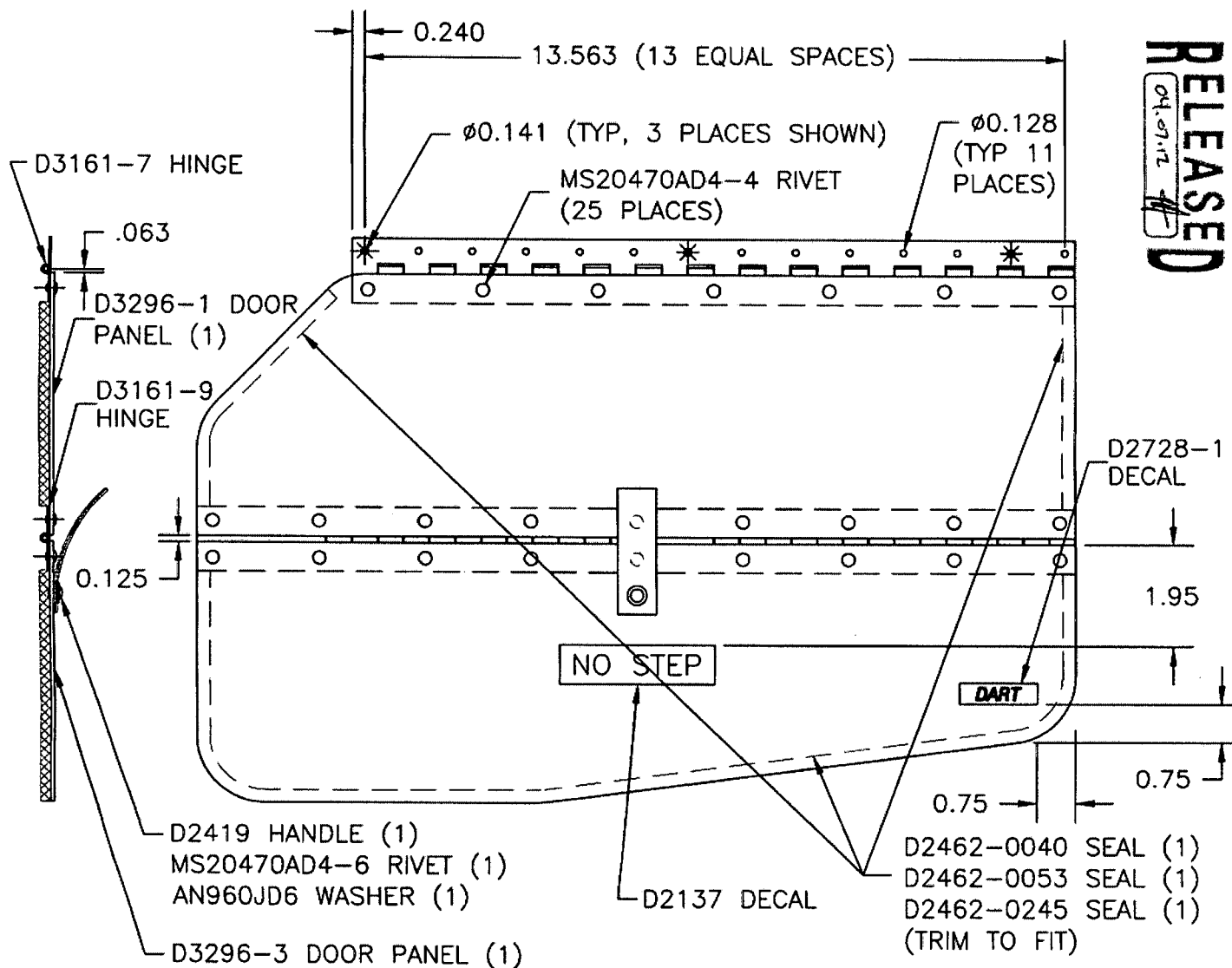
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 000017



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3296
DATE 04.06.28	TITLE DOOR ASSEMBLY	REV. A 1 OF 2 SCALE 1:3
A	04.06.28	NEW ISSUE

RELEASED
04.07.12

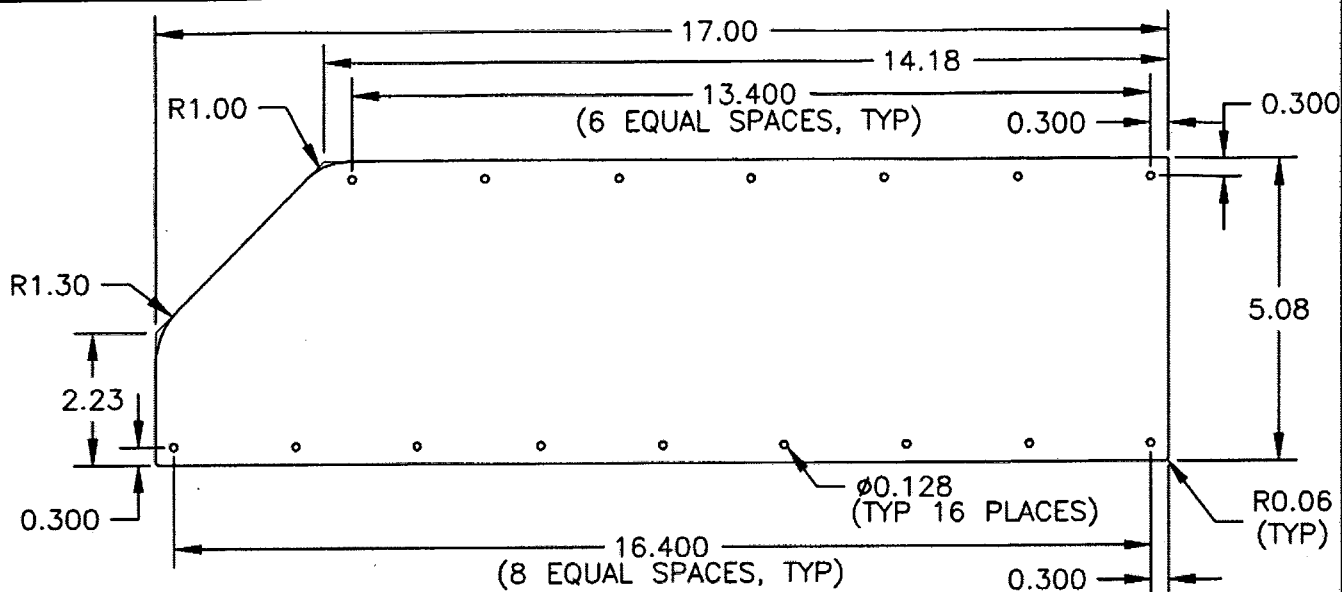


D3296-041 DOOR ASSEMBLY

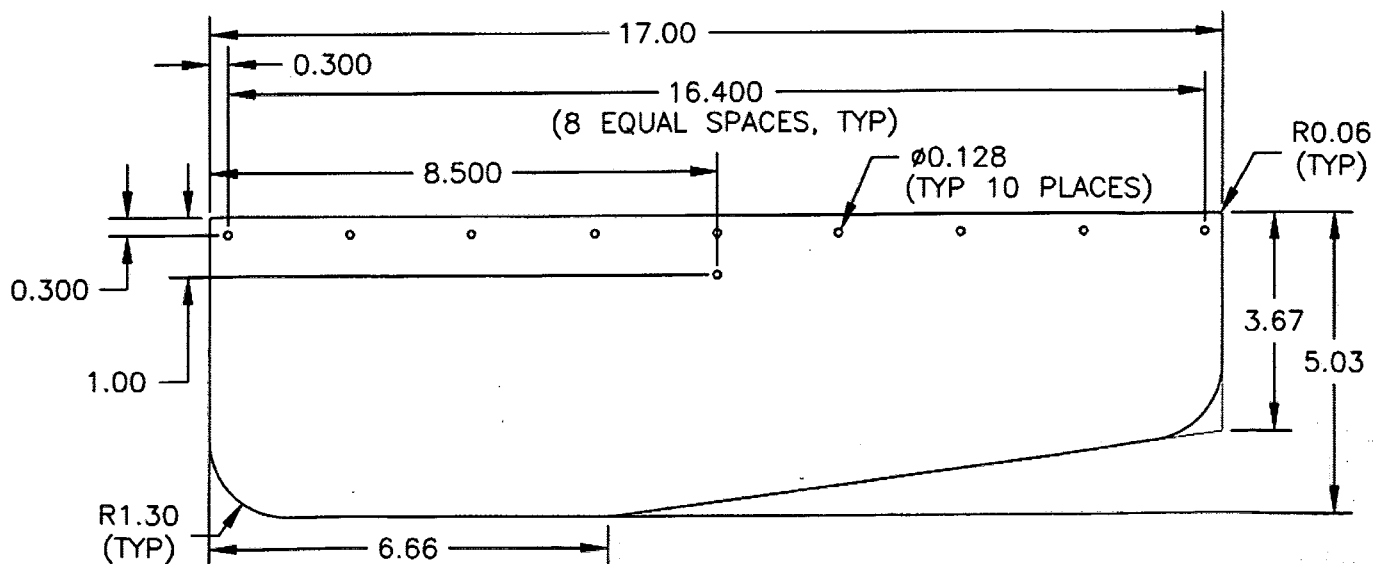
- 1) FOLD AND FASTEN D2419 TO FORM 2.5" LONG HANDLE
- 2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) INSTALL D2137 & D2728-1 DECALS, D2419 HANDLE, AND D2462 SEALS AFTER POWDER COAT
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3296	REV. A 2 OF 2
DATE 04.06.28		TITLE DOOR ASSEMBLY	SCALE 1:3



D3296-1 DOOR PANEL



D3296-3 DOOR PANEL

D3296-1 AND D3296-3

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) SHEET 0.063 THICK
(REF DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
04.07.12

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